



# Work Order ID 57191

March 29, 2010 9:15:53 AM



Page 2

Item ID:	D3265-041	Accept		Setup	Start	
Revision ID:						
Item Name:	Basket Base Assembly				Stop	
Start Date:	05/04/2010	Start Qty:	1.00			
Required Date:	07/04/2010	Req'd Qty:	1.00			
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum	0.00							
	<i>WASHER PRESS BK 10-4-5 ①.</i>	0.00							
Powdercoat	Memo								
Powder Coating	1ST COAT:								
	START TIME: <i>11:45</i>								
	OVEN TEMPERATURE: <i>400°</i>								
	FINISH TIME: <i>12:15</i>								
	****if necessary****								
	2ND COAT:								
	START TIME:								
	OVEN TEMPERATURE:								
	FINISH TIME:								
140	QC3- Inspect Part Finish	0.00							
QC	Memo	0.00							
Quality Control									

*EF 50/04/06 ①*

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Item ID: D3265-041

Accept



Setup Start



Revision ID:

Item Name: Basket Base Assembly

Stop



Start Date: 05/04/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 07/04/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

150



Small Fab

Small Fab

0.00

Memo

0.00

Seal support gusset seam with White Sikaflex-291

Batch: 7112429

Expiry date: 10/08

ES 10/04/06 (1)

160



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

S 10/04/06

+1

170



Packaging

Packaging

Identify as per dwg & Stock Location: G-4

0.00

Memo

0.00

W/O 57190

ES 10/04/06 (1)

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Item ID: D3265-041

Accept



Setup Start



Revision ID:

Item Name: Basket Base Assembly

Stop



Start Date: 05/04/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 07/04/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start



QC: Date: SPC (Y/N): Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/07 AJ  
mf  
10-4-6

# Picklist Print

March 29, 2010 9:15:57 AM

Page 1

Work Order ID: 57191

Parent Item: D3265-041

Parent Item Name: Basket Base Assembly

Comments: IPP Rev:C Re-Format 05-11-03 JLM  
IPP Rev:D 08-09-10 revC as per dwg (ecn 08-524) DD verified by:EC IPP  
RevE: as per DEO DD 10.09.12 verified by:EC IPP RevF: revise seq  
110 DD 10.01.28 verified by:EC

Start Date: 05/04/2010

Required Date: 07/04/2010

Start Qty: 1.00

Required Qty: 1.00

D2232-3

Manufactured No

100

Each

15.0000

2.0000



Basket Hinge

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

WA

15

50024

2

54863

13

Manufactured No

100

Each

17.0000

1.0000

D2235-1



Basket Rib

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

WA

17

50565

3

55979

4

56472

10

Manufactured No

100

Each

28.0000

2.0000

D2327-3



Spacer Bushing

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

WA

28

44274

4

44365

9

55917

15

*CP 10.03.31*

*2*

*CP 10.03.31*

*1*

*CP 10.03.31*

*2*

# Picklist Print

March 29, 2010 9:15:58 AM

Page 2

Work Order ID: 57191

Parent Item: D3265-041

Parent Item Name: Basket Base Assembly

Comments: IPP Rev:C Re-Format 05-11-03 JLM  
 IPP Rev:D 08-09-10 revC as per dwg (ecn 08-524) DD verified by:EC IPP  
 RevE: as per DEO DD 10.09.12 verified by:EC IPP RevF: revise seq  
 110 DD 10.01.28 verified by:EC

Start Date: 05/04/2010

Required Date: 07/04/2010

Start Qty: 1.00

Required Qty: 1.00

D2581 Manufactured No 100 Each 35.0000 2.0000



Mounting Bracket



*Epl 10.03.31*

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA	35
46086	2
48428	1
50872	1
51120	2
51745	2
55918	27

D3442-5 Manufactured No 100 Each 56.0000 4.0000



Shim



2

*Epl 10.03.31*

Warehouse Loc Qty Loc Code

Location

Main Warehouse

WA	56
33282	56

4

# Picklist Print

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Page 3

Work Order ID: 57191



Parent Item: D3265-041



Parent Item Name: Basket Base Assembly

Start Date: 05/04/2010

Required Date: 07/04/2010

Comments: IPP Rev:C Re-Format 05-11-03 JLM  
 IPP Rev:D 08-09-10 revC as per dwg (ecn 08-524) DD verified by:EC IPP  
 RevE: as per DEO DD 10.09.12 verified by:EC IPP RevF: revise seq  
 110 DD 10.01.28 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

✓ D3826-041



Rib / Gusset Assembly

Manufactured No 100 Each 6.0000 2.0000



*PL 10-03-31*

Warehouse  
Location

Main Warehouse

WA

56207

Loc Qty

6

6

Loc Code

2

✓ D3833-1



Mesh (Base End Face)

Manufactured No 100 Each 13.0000 2.0000



*3A1 10-03-31*

Warehouse  
Location

Main Warehouse

WA

50025

55843

56396

Loc Qty

13

2

3

8

Loc Code

2

# Picklist Print

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Page 4

Work Order ID: 57191

Parent Item: D3265-041

Parent Item Name: Basket Base Assembly

Comments: IPP Rev:C Re-Format 05-11-03 JLM  
 IPP Rev:D 08-09-10 revC as per dwg (ecn 08-524) DD verified by:EC IPP  
 RevE: as per DEO DD 10.09.12 verified by:EC IPP RevF: revise seq  
 110 DD 10.01.28 verified by:EC

Start Date: 05/04/2010

Required Date: 07/04/2010

Start Qty: 1.00

Required Qty: 1.00

M304EX0.75-16F

Purchased

No

100

sf

1,081.944 27.3684



Expanded Metal Flat SS



SAD 10-03-31

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

MAT

1081.944806

111956

0.000017

112147

9.4736E-06

112949

19.84438

113205

0.0093

113497

0.1449

113555

649.5873

113904

92.3589

114212

320

27.3684

M304TS0.750W.065

Purchased

No

100

f

638.1112 19.2632



304 SQ Tube .75x.75x.065W



SAD 10-03-30

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

WA

638.111759

112398

0.0000047

113082

0.00419

113245

8.40038421

113683

0.30855

113836

0.000047

113956

29.398

114137

600

19.2632

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Shop Packet Print

Page 4



QTY -041	PART NUMBER	DESCRIPTION
X	D3265-041	BASKET ASSEMBLY
2	D2232-3	HINGE PLATE
4	D2235-1	RIB
4	D2325	SUPPORT GUSSET
2	D2327-3	BUSHING
2	D2581	MOUNTING BRACKET
2	D3265-1	RIB
2	D3265-3	RIB
2	D3265-5	RIB
2	D3442-5	SHIM

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 57191

*0810-3-29*

DEO ATTACHED

RELEASED  
*06-09-04/11/12*



**NOTES:**

- 1) FRAME MATERIAL: AISI 304/316 SS, 3/4 x 3/4 x 0.065 WALL SQUARE TUBING  
REF. DART SPEC M304TS0.750W.065
- 2) MESH MATERIAL: 3/4-16F EXPANDED SS  
REF DART SPEC M304EX0.75-16F
- 3) FINISH: POWDER COAT ASSEMBLY GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) WEIGHT: N/A
- 9) WELD PER DART QSI 004

C	DRAWING UPDATED TO CURRENT STANDARDS. SHT 4 ADDED. RIB MATERIAL WAS 0.060 THICK. SHT 2 ZONE D5 25.63 DIMENSION WAS 27.63.	AJS	08.08.14
B	INCORPORATED A1. ADD SHIM UNDER HINGES. ADD HOLES FOR SPLIT LID BASKETS.	PH	05.06.08
A	NEW ISSUE	CP	04.02.02
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3265	SHEET 1 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BASKET BASE ASSEMBLY (350)	NTS
DATE	08.08.14	<small>COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

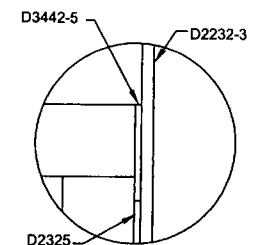
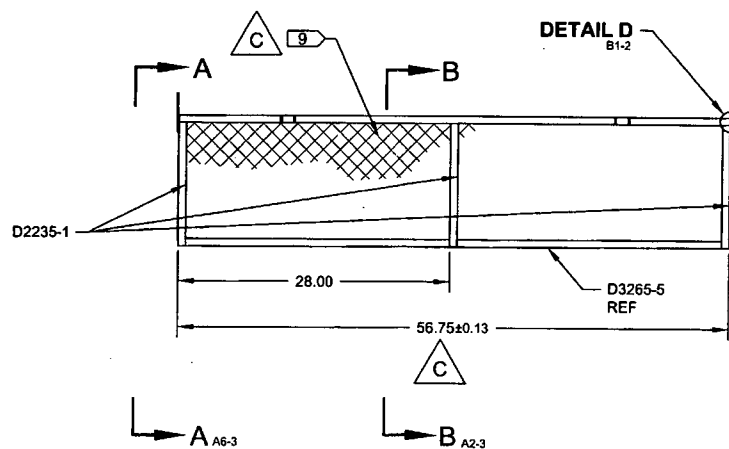
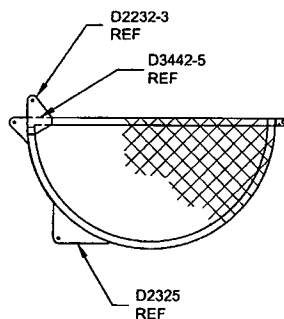
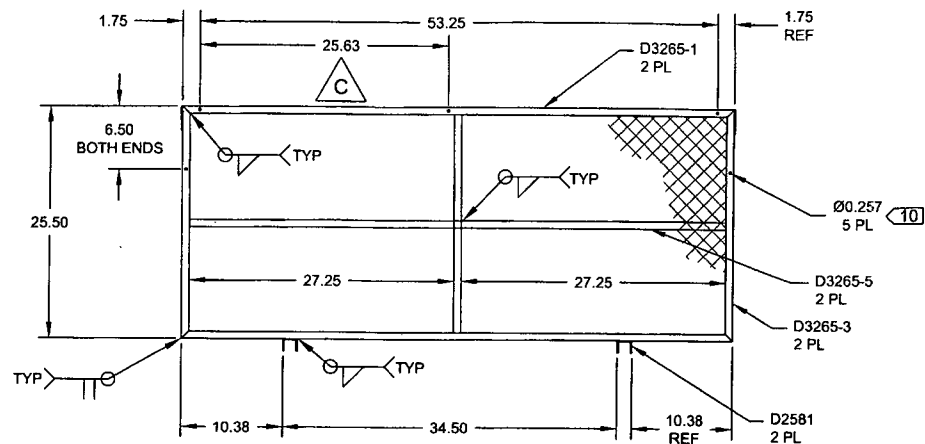
8 7 6 5 4 3 2 1

D

C

B

A



**DETAIL D**  
C4-2  
(BOTH ENDS)  
SCALE 10X



**BASE ASSEMBLY NOTES:**

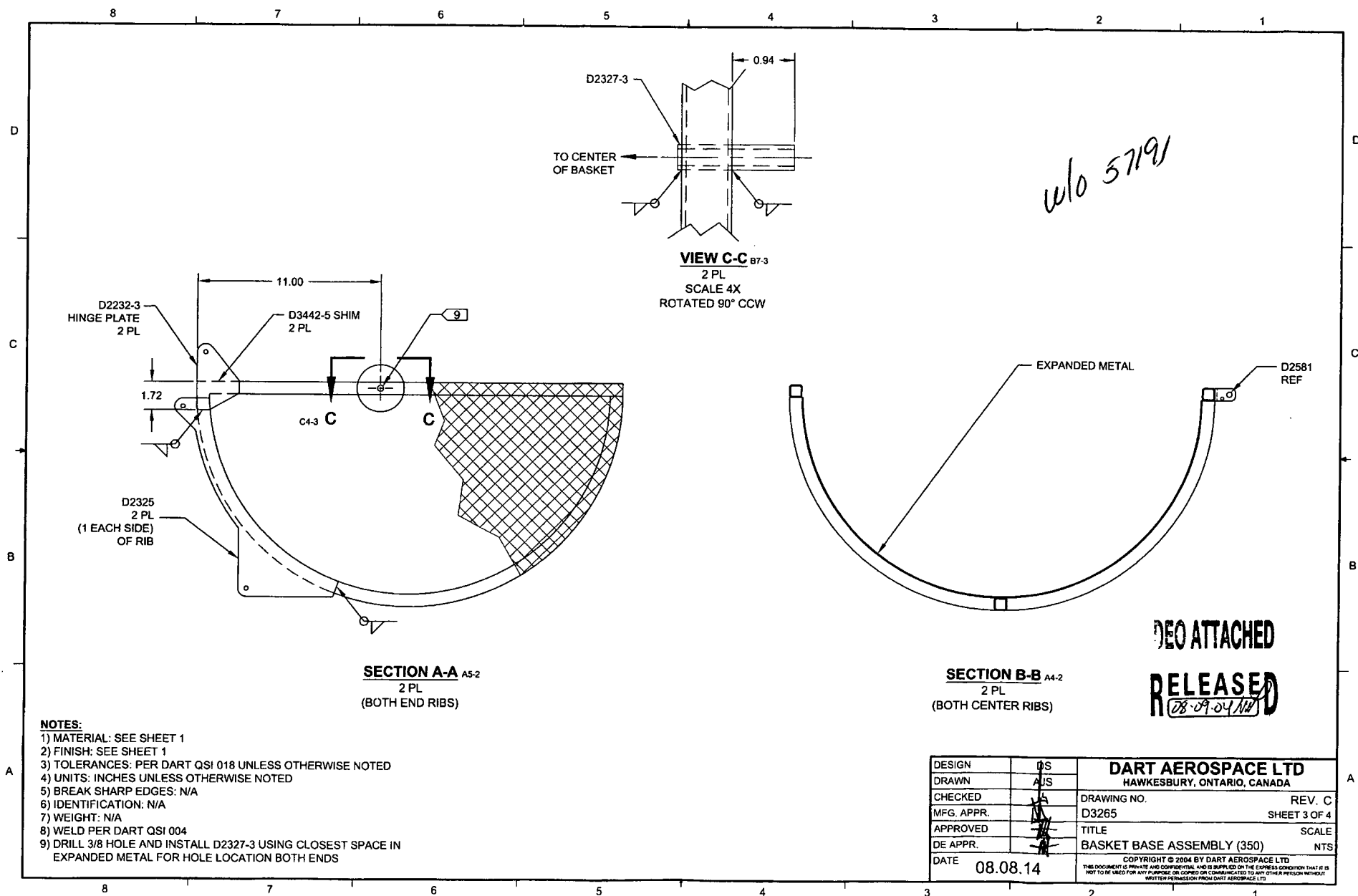
- 1) FRAME MATERIAL: SEE SHEET 1
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELD PER DART QSI 004
- 9) SKIN INSIDE SURFACE OF BASKET WITH EXPANDED STEEL MESH.  
TACK WELD EACH END OF STRAND TO FRAME.
- 10) DRILL WHEN ASSEMBLING WITH D3267-041/-043 LID ONLY.

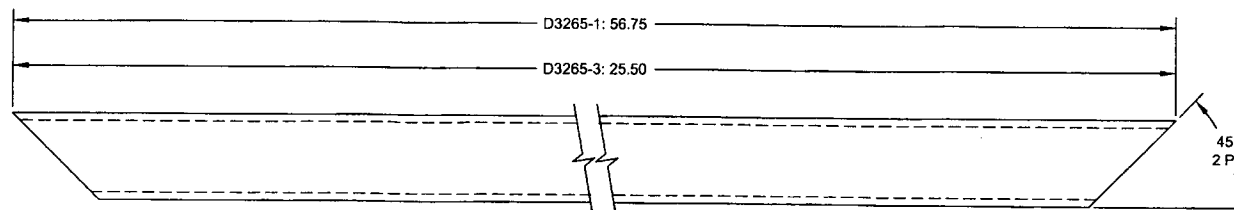
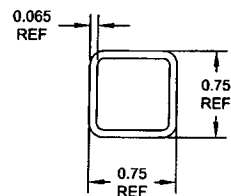
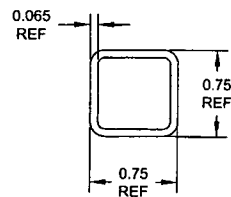
**D3265-041 BASKET BASE ASSEMBLY**

DEO ATTACHED  
**RELEASED**  
08/08/14

DESIGN	DS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3265	SHEET 2 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BASKET BASE ASSEMBLY (350)	NTS
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8 7 6 5 4 3 2 1

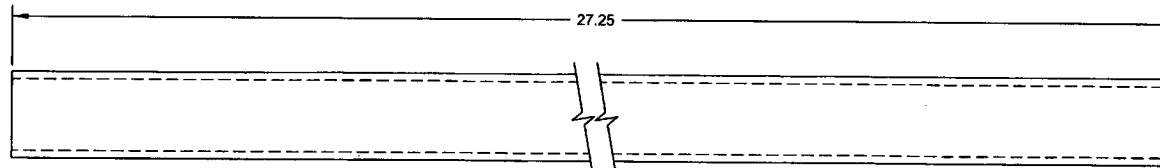




D3265-1 RIB

D3265-3 RIB

*w/o 57191*



D3265-5 RIB

**DEO ATTACHED  
RELEASED**  
*08/09/14*

- NOTES:**  
 1) FRAME MATERIAL: SEE SHEET 1  
 2) FINISH: NONE  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: N/A

DESIGN	JB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>RE</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>BP</i>	D3265	SHEET 4 OF 4
APPROVED	<i>AP</i>	TITLE	SCALE
DE APPR.	<i>AP</i>	BASKET BASE ASSEMBLY (350)	NTS
DATE	08.08.14	COPYRIGHT © 2004 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

DRAWING NO. D3265	TITLE BASKET BASE ASSEMBLY (350)	REV. C	<b>DART AEROSPACE LTD ENGINEERING ORDER</b>		D.E.O. NO. D3265-C-1	SHEET NO. SHEET 1 OF 2	SCALE NTS
DRAWN <i>JA</i>	CHECKED <i>PH</i>	MFG. APPR. <i>DS</i>	APPROVED <i>MP</i>		DE APPR. <i>MP</i>		
DATE 09.04.16	DATE 09.04.16	DATE 09.04.16	DATE 09.04.16		DATE 09.04.16		

SHEET 1, MODIFY PARTS LIST AS FOLLOWS:

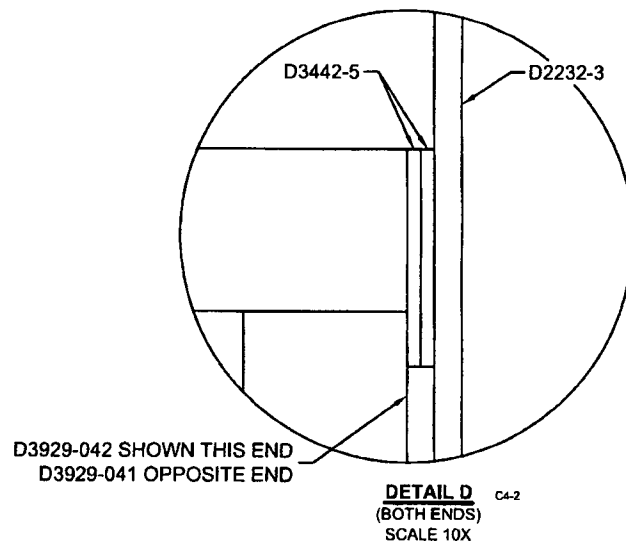
IS:

QTY -041	PART NUMBER	DESCRIPTION
X	D3265-041	BASKET ASSEMBLY
3	D2235-1	RIB
2	D3929-041	GUSSET ASSEMBLY
2	D3929-042	GUSSET ASSEMBLY
4	D3442-5	SHIM

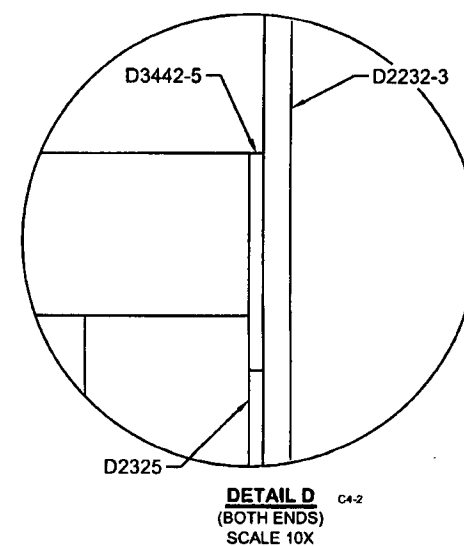
WAS:

QTY -041	PART NUMBER	DESCRIPTION
X	D3265-041	BASKET ASSEMBLY
4	D2235-1	RIB
4	D2325	SUPPORT GUSSET
2	D3442-5	SHIM

SHEET 2, MODIFY DETAIL D AS SHOWN:



**RELEASED**  
01/04/22

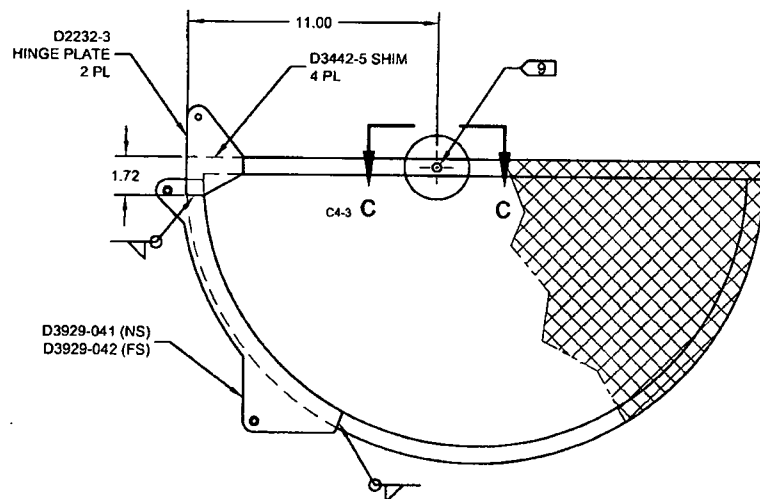


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DRAWING NO. D3265	TITLE BASKET BASE ASSEMBLY (350)	REV. C	DART AEROSPACE LTD ENGINEERING ORDER	D.E.O. NO. D3265-C-1	SHEET NO. SHEET 2 OF 2	SCALE NTS
DRAWN <i>B</i>	CHECKED <i>PH</i>	MFG. APPR. <i>AA</i>	APPROVED <i>HA</i>	DE APPR. <i>HA</i>		
DATE 09.04.16	DATE 09.04.16	DATE 09/04/17	DATE 09.04.17	DATE 09.04.17		

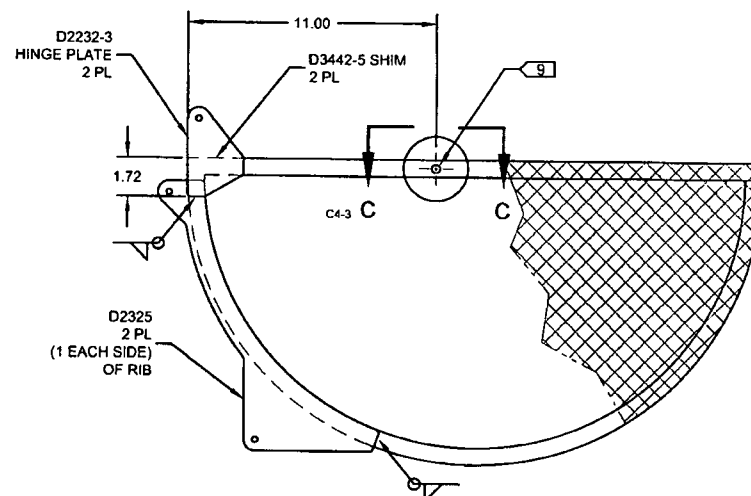
SHEET 3, MODIFY SECTION A-A AS SHOWN:

IS:



**SECTION A-A** AS-2  
2 PL  
(BOTH END RIBS)

WAS:



**SECTION A-A** AS-2  
2 PL  
(BOTH END RIBS)

RELEASED  
09/04/2017

w/o 57191